

Work Order ID 87848

87848

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July 16, 2012 2:28:43 PM

Item ID: D4287-3 Accept *N9000040100* Setup Start *NS1*
 Revision ID: Stop *NS2*
 Item Name: UHMW U-Channel
 Start Date: 7/16/12 Start Qty: 20.00 *20* Cust Item ID:
 Required Date: 7/18/12 Req'd Qty: 20.00 *20* Customer:
 Reference:

Approvals: Process Plan: CZ Date: 12/07/16 Tooling: _____ Date: _____ Run Start *NR1*
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop *NR2*

| Sequence ID/ Work Center ID | Operation Description | Set Up/ Run Hours | Tool ID | Tool # | Plan Code | Accept Qty | Reject Qty | Reject Number | Insp. Stamp |
|--------------------------------|--------------------------|----------------------|---------|--------|--------------|---------------|---------------|------------------|----------------|
| Draw Nbr | Revision Nbr | | | | | | | | |
| D4287 | A | | | | | | | | |

100

0.00

100

Purchasing

Purchasing

Memo

0.00

Issue P/O: 17451

Material: UHMW (white)

Supplier P#: McMaster-Carr 8672K31

Material release note required

CZ 12/07/16 (20)

110

Receive & Inspect for Damage & Mat'l Certs

0.00

110

Packaging

Packaging

Memo

0.00

CZ 7/18 (20)

120

QC6- Inspect dimensions to drawing

0.00

120

QC

Quality Control

Memo

0.00

DAS
16
17/07/20

+20
LMS

87848

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Accept

N900040100

Setup Start *NS1*

Stop *NS2*

Start Date: 7/16/12 **Start Qty:** 20.00 ***20***

Cust Item ID:

Required Date: 7/18/12 **Req'd Qty:** 20.00 ***20***

Customer:

Reference:

Approvals: **Process Plan:** _____ **Date:** _____ **Tooling:** _____ **Date:** _____

Run Start *NR1*

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***

Operation Description

Set Up/ Run Hours

Tool ID

Tool

**Plan
Code**

Accept Qty

Reject
Qty

Reject Number

**Insp.
Stamp**

130

Identify as per dwg & Stock Location S 241A, 0.00

.00

130

Packaging

Memo

0.00

Packaging

140

QC21- Final Inspection - Work Order Release

0.00

140

QC

Memo

0.00

Quality Control

12/7/24 JJ

mf
2-07-24

Picklist Print

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Work Order ID: 87848

Parent Item: D4287-3

Parent Item Name: UHMW U-Channel

Start Date: 7/16/12

Required Date: 7/18/12

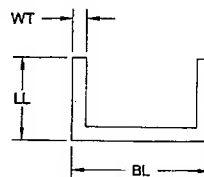
Start Qty: 20.00

Required Qty: 20.00

Comments: IPP Rev:A 10.11.15 new issue DD Verf:EC

| Component Item ID/ Item Name | Replacement Item ID | Mfg/ Purch | Bin Item | Primary Location | Last Location | Route Seq ID | Unit of Measure | Qty on Hand | Qty per Kit | Total Qty | Qty Issued | Date Issued | Status |
|---------------------------------|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|----------------|-------------|--------------|---------------|----------------|--------|
| 8672K31 UHMW U-Channel | | Purchased | No | | | 110 | f | 0.0000 | 1 | 20 | | 7/17/12 | De |

SPECIFICATION CONTROL DRAWING



D4287-X UHMW U-CHANNEL

| DART PART NUMBER | POSSIBLE SUPPLIER | SUPPLIER PART NUMBER | MATERIAL | PURCHASED LENGTH | BASE LENGTH (BL) | LEG LENGTH (LL) | WALL THICKNESS (WT) | WEIGHT (lbs) |
|------------------|-------------------|----------------------|--------------|------------------|------------------|-----------------|---------------------|--------------|
| D4287-1 | McMASTER-CARR | 9928K53 | UHMW (WHITE) | 96.0 | 1.05 | 0.75 | 0.250 | 2.11 |
| D4287-3 | McMASTER-CARR | 8672K31 | UHMW (WHITE) | 96.0 | 1.25 | 0.75 | 0.125 | 1.29 |

CL 12/07/16
W/O: 87848

RELEASED

2010-11-03

JWP

NOTES:

- 1) MATERIAL: PURCHASE PER TABLE
OR
UHMW BLACK TIVAR 1000 VIRGIN MATERIAL
REF. DART SPEC. MUHMW
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: NONE
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: PER TABLE

| | | | |
|------------|-------------|----|----------|
| A | NEW ISSUE | MB | 10.10.26 |
| REV. | DESCRIPTION | BY | DATE |
| DESIGN | | | |
| DRAWN | | | |
| CHECKED | | | |
| MFG. APPR. | | | |
| APPROVED | | | |
| DE APPR. | | | |
| DATE | 10.10.26 | | |

DART AEROSPACE LTD

HAWKESBURY, ONTARIO, CANADA

DRAWING NO. DSC-D4287
REV. A

TITLE UHMW U-CHANNEL
SHEET 1 OF 1

SCALE
NTS

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Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO17451

Purchase Order Date 7/16/12

PO Print Date 7/17/12

Page Number 1 of 2

Order From :

VU-MCM001

MCMaster-CARR SUPPLY CO,
P.O. BOX 7690
CHICAGO, IL 60680-7690
US

Contact Name

Vendor Phone

330 995 5500

Vendor Fax

330 995 9600

Vendor Account Nbr

Buyer

Chantal Lavoie

Requisition Nbr

Tax Resale Nbr

10127-2607

Terms

Net 10

Currency

USD

FOB

Destination-Collect

Ship To :

DART AEROSPACE LTD

1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

FAKED
07/17/12

| Line Nbr | Reference Revision ID Vendor Part Number | Description/ Mfg ID | Req Date/ Taxable | Req Qty/ Unit of Measure | Ship Method | Unit Price | Extended Price |
|---------------|--|------------------------|---|-----------------------------|------------------|------------|-------------------|
| 1 | 92311A639 | SS SET SCREW | 7/18/12 Yes | 200.00 Each | FedEx PI collect | \$0.6619 | \$132.38 |
| Special Inst: | | | AS PER DWG D2747 REV. B B86827 MCMaster P/N: 92311A639 | | | | |
| 2 | 6605K56 | HOOK AND LOOP TIE | 7/18/12 Yes | 25.00 Each | FedEx PI collect | \$2.7780 | \$69.45 |
| Special Inst: | | | AS PER DWG D3551 REV. A B87141 MCMaster P/N: 6605K56 5 PCS PER PKS | | | | |
| 3 | 8672K31 | UHMW U-Channel | 7/18/12 Yes | 20.00 f | FedEx PI collect | \$2.2700 | \$45.40 |
| Special Inst: | | | AS PER DWG D4287 REV. A B87848 MCMaster P/N: 8672K31 | | | | |

No substitution or deviation without
consent.
Certificate of Conformity or Material
Certification required - YES NO

Change Nbr: 2

Change Date: 7/17/12

McMASTER-CARR

Purchase Order
PO17451

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200 Aurora Industrial Pkwy
Aurora OH 44202-8087
330-995-5500
cle.sales@mcmaster.com

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury ON K6A 1K7
Canada
Attention: Dan P

McMaster-Carr Number
7192863-01

07/17/2012

| Line | Description | Ordered | Shipped |
|------|---|------------|---------|
| 3 | 8672K31 Wear-Resistant UHMW Polyethylene Edge Trim, U-Shape, 1-1/4" Base X 3/4" Legs | 20 Feet | 20 |

5 - 23 - 15 64 - 45 K31 20 FT 3

Unit Price: \$3.02
Extended Price: \$60.40

DAS
16
9-03

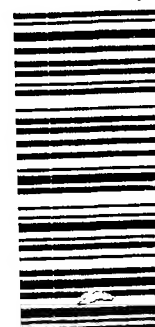
7/16/12

Charges for this shipment

Merchandise Amount: \$60.40
Total: \$60.40

Dart Aerospace Ltd

EXP
INV



4 lbs
1 line

PL

FW1BSP52
07/17/2012
06:26/08:57
216
Cycle 17

1140438048472

